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For Immediate Release

Sierra Pacific Windows Acquires Semco Window and Doors' Assets

Additional 275,000 square foot Merrill, Wisconsin facility and equipment allows Sierra Pacific to expand production capacity of its wood and vinyl products.

Medford, WI (February 18, 2020) - [Sierra Pacific Windows](http://www.sierrapacific.com) announced today that the company has reached an agreement to acquire the assets of Merrill, Wisconsin-based Semco Windows and Doors. Sierra Pacific, which already has operations in Merrill, acquired Semco's 275,000 square foot, main manufacturing facility, along with all production equipment. The added space and equipment will allow Sierra Pacific to expand its production capacity to keep up with growing nationwide demand for its wood and vinyl products.

"The purchase of these assets will pave the way for some much-needed additional production capacity in both our wood and vinyl product lines," said President Tom Takach. "The newly acquired manufacturing space represents an additional 25 percent square footage, beyond our existing 1.1 million square feet. While the closure of Semco is very unfortunate, we are grateful for the opportunity to expand and stay ahead of the incredible growth of the Sierra Pacific Windows brand and all our product lines."

For almost 80 years, Semco manufactured wood and wood clad windows, primarily used in log homes, modular/manufactured homes, and custom-built structures. The company was owned by three generations of the Semling family. Semco, which went out of business on December 31, 2019, employed more than 300 people in Merrill at one point.

"While Sierra Pacific Windows will not be manufacturing Semco's products, we are grateful to the Semling family, and will continue to honor their legacy of being a quality window manufacturer, solid employer, and members of the community in Merrill," he said.

ABOUT SIERRA PACIFIC WINDOWS

Sierra Pacific Windows is a division of Sierra Pacific Industries, a family-owned forest products company. Based in Red Bluff, California, Sierra Pacific Windows is one of the largest manufacturers of superior quality, custom wood and vinyl windows and doors in the world. It is the only fully vertically-integrated window and door company, in which the company owns the forestland and manages the entire manufacturing and distribution process. Sierra Pacific Windows has a combined manufacturing production space of over 1.4 million square feet in

California and Wisconsin. Its windows and doors are distributed via more than 600 nationwide dealers, distributors and company-owned locations.

ABOUT SIERRA PACIFIC INDUSTRIES

Sierra Pacific Industries is a third-generation, family-owned forest products company based in Anderson, California. The company owns and manages more than 2 million acres of timberland in California and Washington, and is one of the largest lumber companies and largest manufacturer of millwork in the United States. Sierra Pacific Industries is committed to managing its lands in a responsible and sustainable manner to protect the environment while providing quality wood products and renewable power for consumers. The company's forests are certified under the Sustainable Forestry Initiative®. Sierra Pacific Windows utilizes nearly 100 percent of every piece of wood brought to its 18 mills and seven biomass-fueled cogeneration power plants.

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